

SOFT

Description PU plotter cut heat seal material with polyester backing.
The material is really thin really soft and with high penetration into the fibers.
Very elastic and easy to apply, it is designed for highly stretchy textiles.

Average film thickness : **50 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :

Plotter settings (eg. with SUMMACUT D60 – ROLAND GX24)

Blade: **new at 45°**

Minimum cutting pressure: **50 gf**

Transfer setup

Temperature: **155 °C (310°F)**

Time: **15 seconds**

Pressure: **medium (3÷4 bar)**

Procedure

Mirror cut the material
Weed the exceeding material
Place the material on the garment with its polyester backing
Heat apply
Remove the support cold

Certifications

The product is REACH compliant.
The product is certified Öko-Tex® Standard 100 Class I



Suitable textiles

Cotton, polyester, blends of these materials or Elastan
(not suited for treated and dye sublimation fabrics)

Washing instructions

Wait **24h** after the heat transfer

60°C

Do not use bleach or other aggressive chemical agents.

Dry clean: **no**

Tumble dry: **yes**



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N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.